AlGaInP APC Visible Laser Diode

ADL-65052TB4

6-2D-LD65-073 Rev.00

650nm 5mW LD

By converting the external APC circuit board into an ASIC, we package the APC circuit into a traditional TO-can together with the laser chip. From now on, single package APC function included laser diode is realized.

Powered with Arima's proprietary APC LASER DIODE [™] technology, ADL-65052TB4 is your perfect solution for the stable light power output, compact size, high brightness laser light source.

APC LASER DIODE™ V. 4



Features

- 1. 650nm 5mW 50°C high reliable operation
- 2. Saving space and cost of laser module
- 3. Voltage driven LD, easy to use
- 4. Highly stable laser output power
- 5. Strong reverse bias protection
- 6. Reliable high temperature operation
- 7. High ESD sustainability voltage,~10KV
- 8. Broad bandwidth from blue to infrared
- 9. High power operation vs. supply current up to 300mA
- 10. Stable output power vs. supply voltage from 2.5V to 6.0V.
- 11. Light-fuse: automatic shutdown when output power over the limit

Applications

- 1. High precision measuring instruments
- 2. High precision industrial makers
- 3. Survey and engineering instruments

Absolute maximum ratings

Parameter	Symbol	Rating	Unit
Power supply voltage	V _{cc}	2.5~6.0	V
Laser optical output power	Po	7.0	mW
Operation temperature	T _{opr}	-10 ~ +50	°C
Storage temperature	T _{stg}	-40 ~ +85	°C

Electrical and optical characteristics (T_c=25 °C)

Parameter	Symbol	Min.	Тур.	Max.	Unit	Conditions	
Wavelength	λ	645	655	660	nm	Po=5mW	
Operation current	l _{op}	-	20	25	mA	Po=5mW	
Variable resistor	VR	3	7	15	ΚΩ	Vcc=3V	
Parallel divergence angle	θ _{//}	6	8	12	Deg		
Perpendicular divergence angle	θτ	24	27	32	Deg	Po=5mW	
Parallel FFP deviation angle	Δ θ//	-3.0	0	+3.0	Deg		
Perpendicular FFP deviation angle	Δ θ ₊	-3.0	0	+3.0	Deg		
Emission point accuracy	Δ xΔ yΔ z	-80	0	+80	um	-	
Power-Temp stability (25~50°C)	Δ P _{oT}	-20	-10	0	%	Po=5mW, Vcc=3.0V	
Power-Vcc stability (6.0~3.0V)	Δ P _{oV}	-15	-10	0	%	Po=5mW,Temp=25°C	
Power-Vcc stability (3.0~2.5V)	Δ P _{oV}	-15	-10	0	%	Po=5mW,Temp=25°C	

^{*} Effective heat sink is recommended on 6V case due to extra heat

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Block Diagram:

- Traditional LD needs to connect an external APC circuit board for the constant power operation. The VR (variable resistor) is used to adjust the laser output to a desired target power.
- 2. ADL-65052TB4 consists an APC IC inside the TO-5.6mm package, and leaves the VR outside for adjusting the optical output power.
- 3. Oscillation Damper is recommended for stabilizing the optical output power.
- Battery reverse protection is recommended for protecting the APC Circuit.

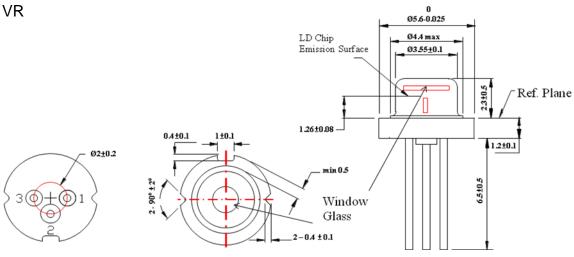
B connection Vcc Built-in APC LD Battery reverse protection APC LD PD circuit C1 Oscillation Damper

- **1. GND**
- 2. Vcc
- 3. VR

Outline Dimension & Pin Assignment:

- 1. **GND**
- 2. V_{CC}

3.



Precautions

- To protect laser from overdriving condition, setting VR to maximum value before you turn on Vcc can minimized the laser output power.
- Do not operate the device above the maximum rating condition, even momentarily. It may cause unexpected permanent damage to the device. Semiconductor laser device is very sensitive to electrostatic discharge. High voltage spike current may change the characteristics of the device, or malfunction at any time during its service period. Therefore, proper measures for preventing electrostatic discharge are strongly recommended.
- To obtain a stable characteristic and good reliability, the effective heat sink is necessary. So it is recommended that always apply proper heat sink before the device is
- Do not look into the laser beam directly by bare eyes. The laser beam may cause severe damage to human eyes.

